







H2: Classification Reflow Profiles

Profile Feature	Pb-Free Assembly	
Preheat - Temperature Min (T _{smin}) - Temperature Max (T _{smax}) - Time (t _S) from (T _{smin} to T _{smax})	150°C 200°C 60-120 seconds	
Ramp-up rate (T _L to T _P)	3°C/ second max.	
Liquidous temperature (T_) Time (t_) maintained above T_	217°C 60-150 seconds	
Peak package body temperature (Tp)	See Table H3	
Time within 5°C of actual peak temperature (t_p)	20-30 seconds	
Ramp-down rate (T_P to T_L)	6°C/ second max.	
Time 25°C to peak temperature	8 minutes max.	

refer to IPC/JEDEC J-STD-020D

H3: Package Classification Reflow Temperature

	Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
PB-Free Assembly	< 1.6 mm	260°C	260°C	260°C
PB-Free Assembly	1.6 - 2.5 mm	260°C	250°C	245°C
PB-Free Assembly	≥ 2.5 mm	250°C	245°C	245°C

refer to IPC/JEDEC J-STD-020D

				Projection	WA-SMSE SMD Steel Spacer, M3 Thread	
				Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions	External	
				Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0	Order No.	
1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com	9771050360R	
REV	DATE	BY	CHECKED			

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General:

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Product Specific:

Follow all instructions in the datasheet, especially:

- The solder profile has to be complied with according to the technical reflow soldering specification, otherwise no warranty will be sustained. Surface discoloration due to reflow processing is permitted.
- •Wave soldering is not applicable. Reflow soldering is recommended.
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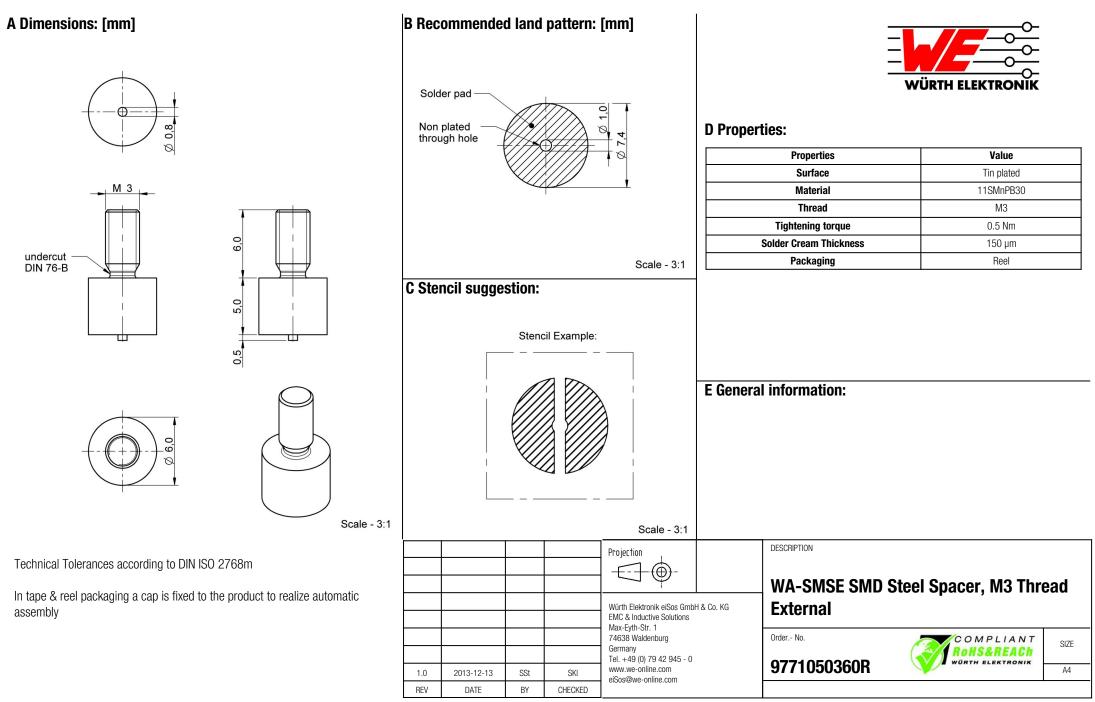
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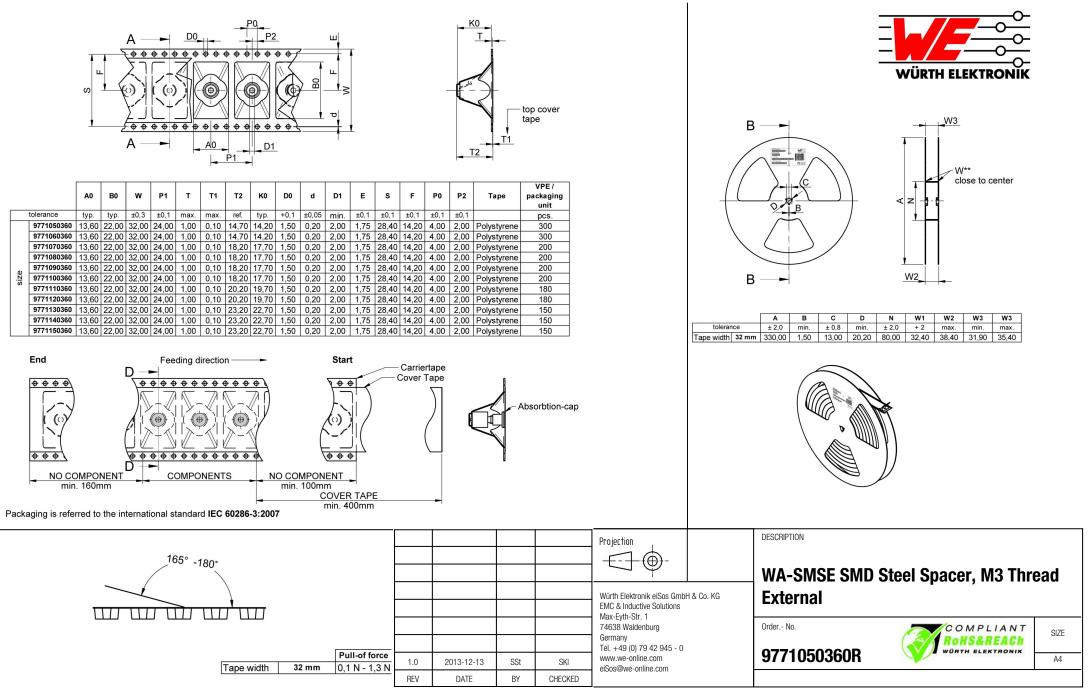
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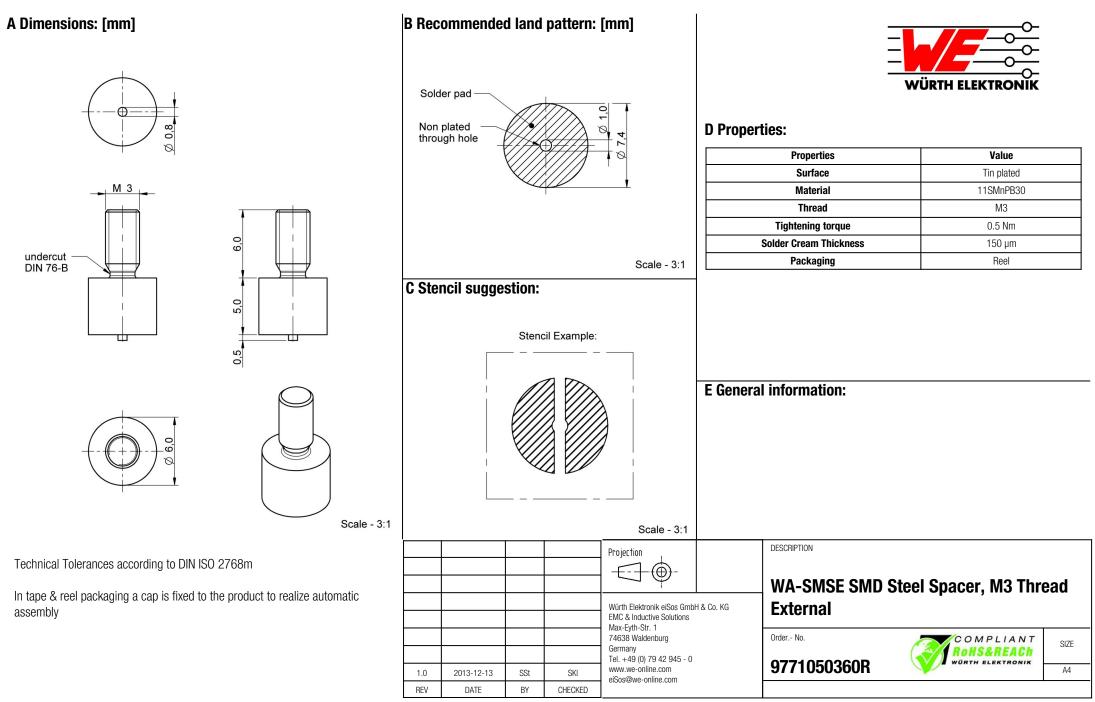
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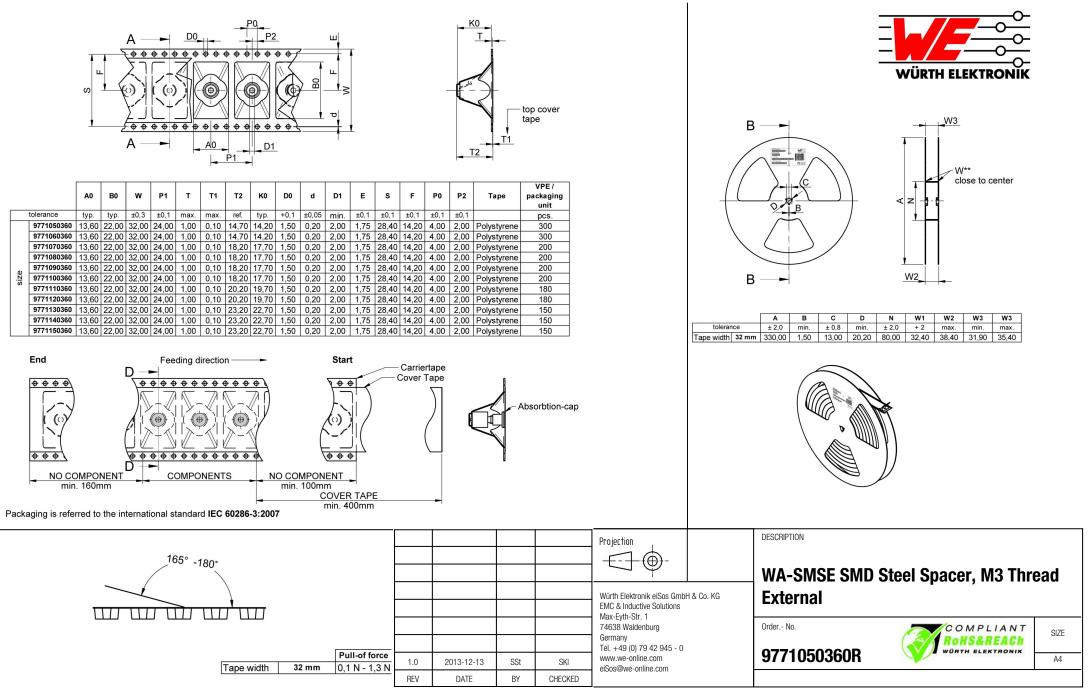
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1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com		9771050360R		A4
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H2: Classification Reflow Profiles

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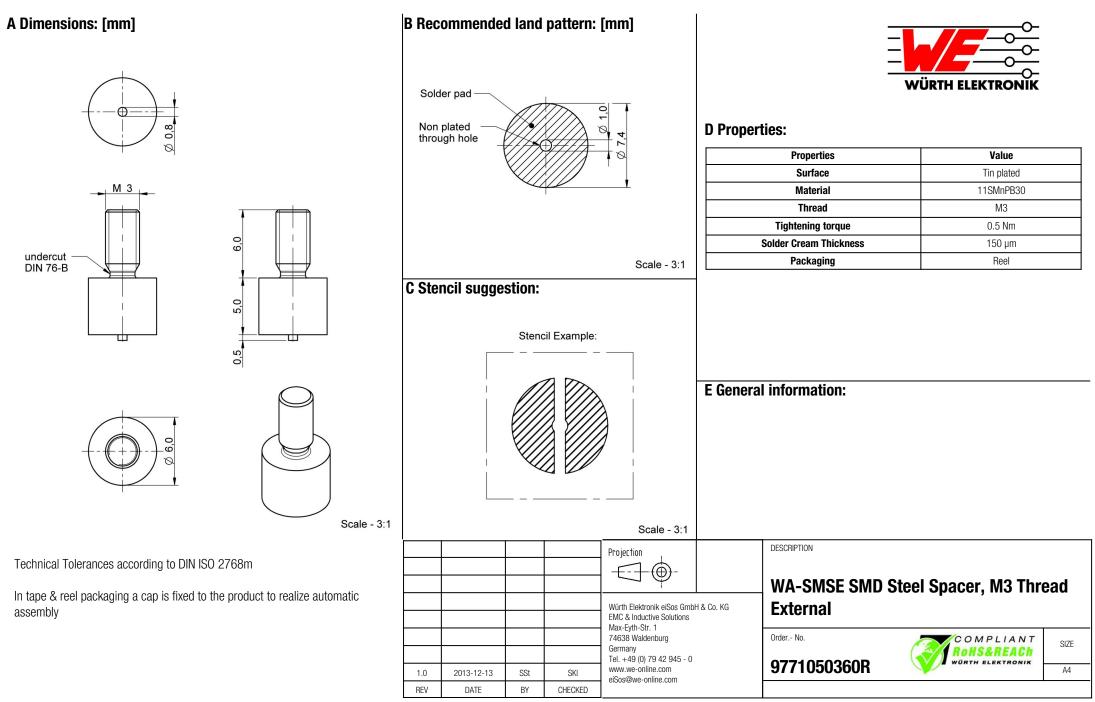
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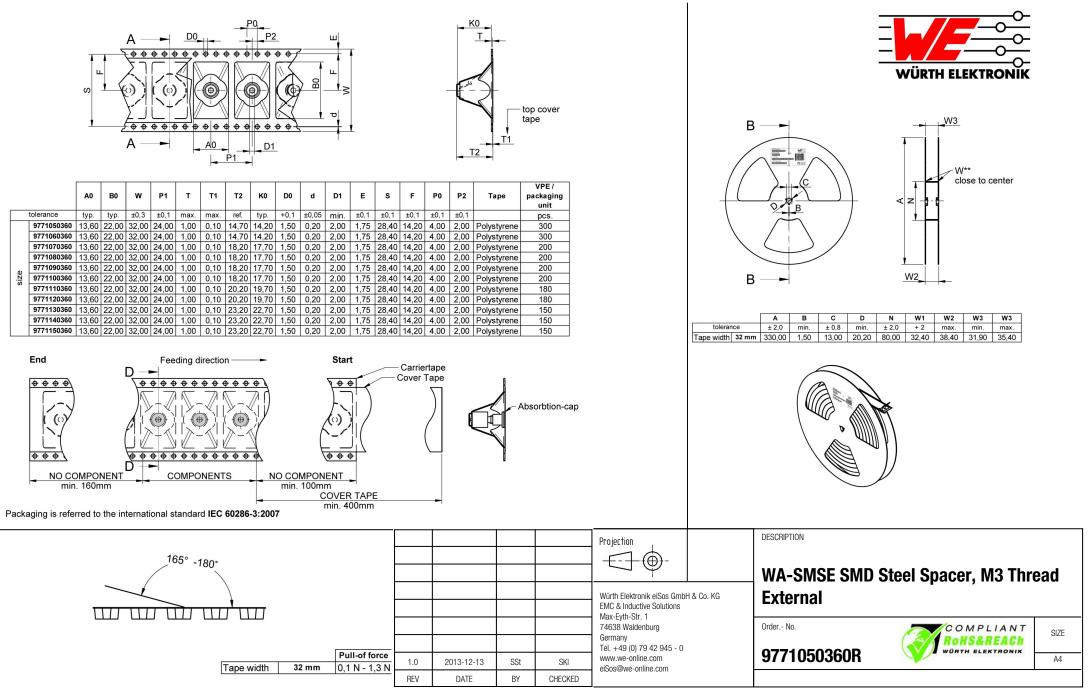
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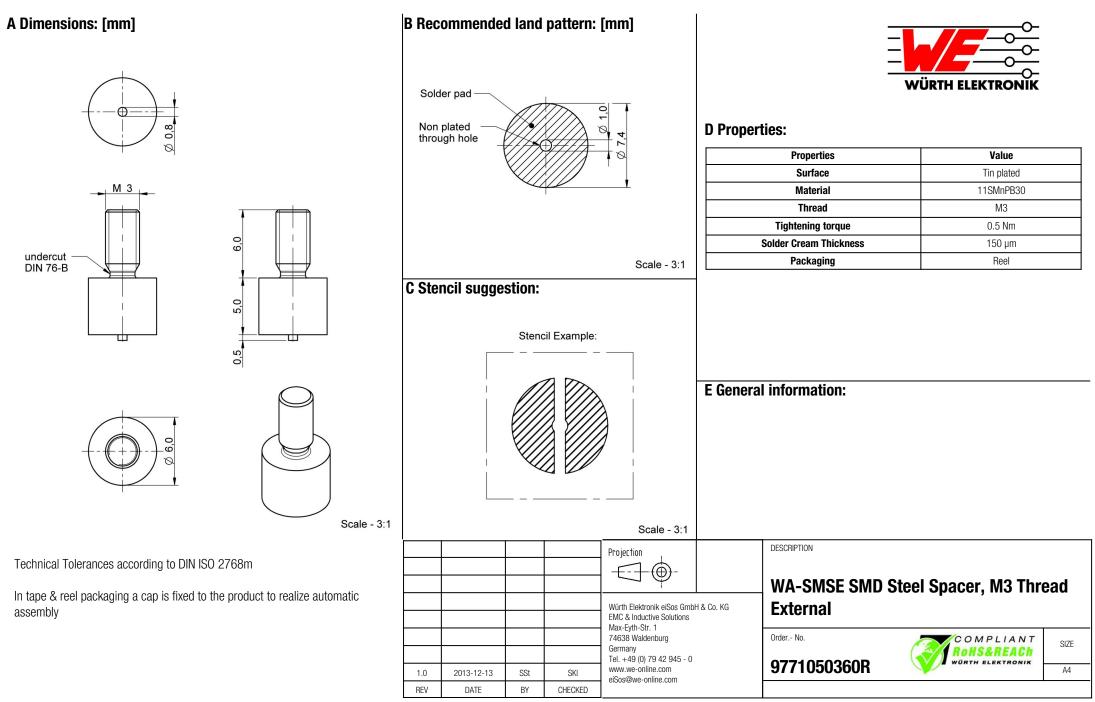
Würth Elektronik eiSos GmbH & Co. KG does not warrant or represent that any license, either expressed or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, application, or process in which Würth Elektronik eiSos GmbH & Co. KG components or services are used.

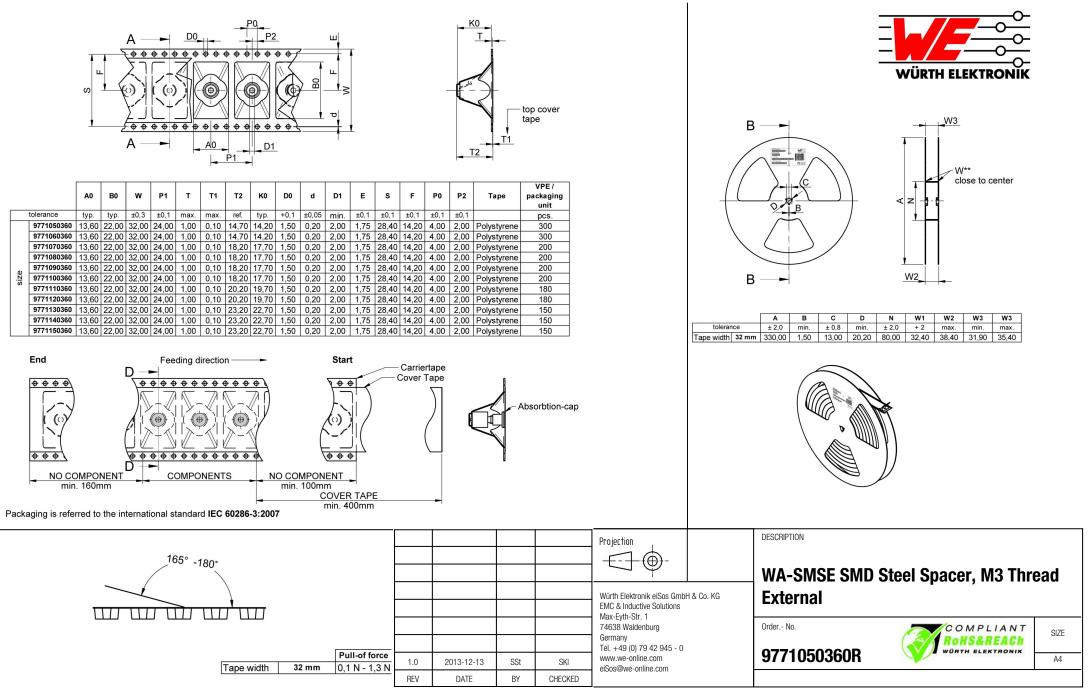
8. General Terms and Conditions

Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms and Conditions of Würth Elektronik eiSos Group", last version available at www.we-online.com.

						DESCRIPTION	Steel Spacer, M3 Thre	ead	
				Würth Elektronik eiSos GmbH EMC & Inductive Solutions Max-Eyth-Str. 1	& Co. KG	External			
				74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0		Order No.	COMPLIANT ROHS&REACH	SIZE	
1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com		9771050360R			
REV	DATE	BY	CHECKED	eloos@we-online.com					













H2: Classification Reflow Profiles

Profile Feature	Pb-Free Assembly	
Preheat - Temperature Min (T _{smin}) - Temperature Max (T _{smax}) - Time (t _S) from (T _{smin} to T _{smax})	150°C 200°C 60-120 seconds	
Ramp-up rate (T _L to T _P)	3°C/ second max.	
Liquidous temperature (T_) Time (t_) maintained above T_	217°C 60-150 seconds	
Peak package body temperature (Tp)	See Table H3	
Time within 5°C of actual peak temperature (t_p)	20-30 seconds	
Ramp-down rate (T_P to T_L)	6°C/ second max.	
Time 25°C to peak temperature	8 minutes max.	

refer to IPC/JEDEC J-STD-020D

H3: Package Classification Reflow Temperature

	Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
PB-Free Assembly	< 1.6 mm	260°C	260°C	260°C
PB-Free Assembly	1.6 - 2.5 mm	260°C	250°C	245°C
PB-Free Assembly	≥ 2.5 mm	250°C	245°C	245°C

refer to IPC/JEDEC J-STD-020D

				Projection	WA-SMSE SMD Steel Spacer, M3 Thread		
				Würth Elektronik elSos GmbH & Co. KG EMC & Inductive Solutions Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0	External		
					Order No.		
1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com	9771050360R		
REV	DATE	BY	CHECKED				

The following conditions apply to all goods within the product series of WA-SMSE of Würth Elektronik eiSos GmbH & Co. KG:

General:

All recommendations according to the general technical specifications of the data-sheet have to be complied with.

The responsibility for the applicability of customer specific products and use in a particular customer design is always within the authority of the customer. All technical specifications for standard products do also apply for customer specific products.

Product Specific:

Follow all instructions in the datasheet, especially:

- The solder profile has to be complied with according to the technical reflow soldering specification, otherwise no warranty will be sustained. Surface discoloration due to reflow processing is permitted.
- •Wave soldering is not applicable. Reflow soldering is recommended.
- •All products shall be used before the end of the period of 12 months based on the product date-code, if not a 100% solderability can't be ensured.
- •The maximum permissible torques must be complied with to prevent mechanical destruction of the elements and PCB.



				Projection		DESCRIPTION	Steel Spacer, M3 Thr	ead	
				Würth Elektronik eiSos Gmbl EMC & Inductive Solutions	H & Co. KG	External			
				Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0		Order No.	COMPLIANT ROHS&REACH WORTH ELEKTRONIK	SIZE	
1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com		9771050360R			
REV	DATE	BY	CHECKED	ธเอบจ‱พอ-บาทิกษี.เป็นที่					

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2. Customer Responsibility related to Specific, in particular Safety-Relevant Applications

It has to be clearly pointed out that the possibility of a malfunction of electronic components or failure before the end of the usual lifetime cannot be completely eliminated in the current state of the art, even if the products are operated within the range of the specifications.

In certain customer applications requiring a very high level of safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health it must be ensured by most advanced technological aid of suitable design of the customer application that no injury or damage is caused to third parties in the event of malfunction or failure of an electronic component.

Therefore, customer is cautioned to verify that data sheets are current before placing orders. The current data sheets can be downloaded at www.we-online.com.

3. Best Care and Attention

Any product-specific notes, cautions and warnings must be strictly observed. Any disregard will result in the loss of warranty.

4. Customer Support for Product Specifications

Some products within the product range may contain substances which are subject to restrictions in certain jurisdictions in order to serve specific technical requirements. Necessary information is available on request. In this case the field sales engineer or the internal sales person in charge should be contacted who will be happy to support in this matter.

5. Product R&D

Due to constant product improvement product specifications may change from time to time. As a standard reporting procedure of the Product Change Notification (PCN) according to the JEDEC-Standard inform about minor and major changes. In case of further queries regarding the PCN, the field sales engineer or the internal sales person in charge should be contacted. The basic responsibility of the customer as per Section 1 and 2 remains unaffected.

6. Product Life Cycle

Due to technical progress and economical evaluation we also reserve the right to discontinue production and delivery of products. As a standard reporting procedure of the Product Termination Notification (PTN) according to the JEDEC-Standard we will inform at an early stage about inevitable product discontinuance. According to this we cannot guarantee that all products within our product range will always be available. Therefore it needs to be verified with the field sales engineer or the internal sales person in charge about the current product availability expectancy before or when the product for application design-in disposal is considered.

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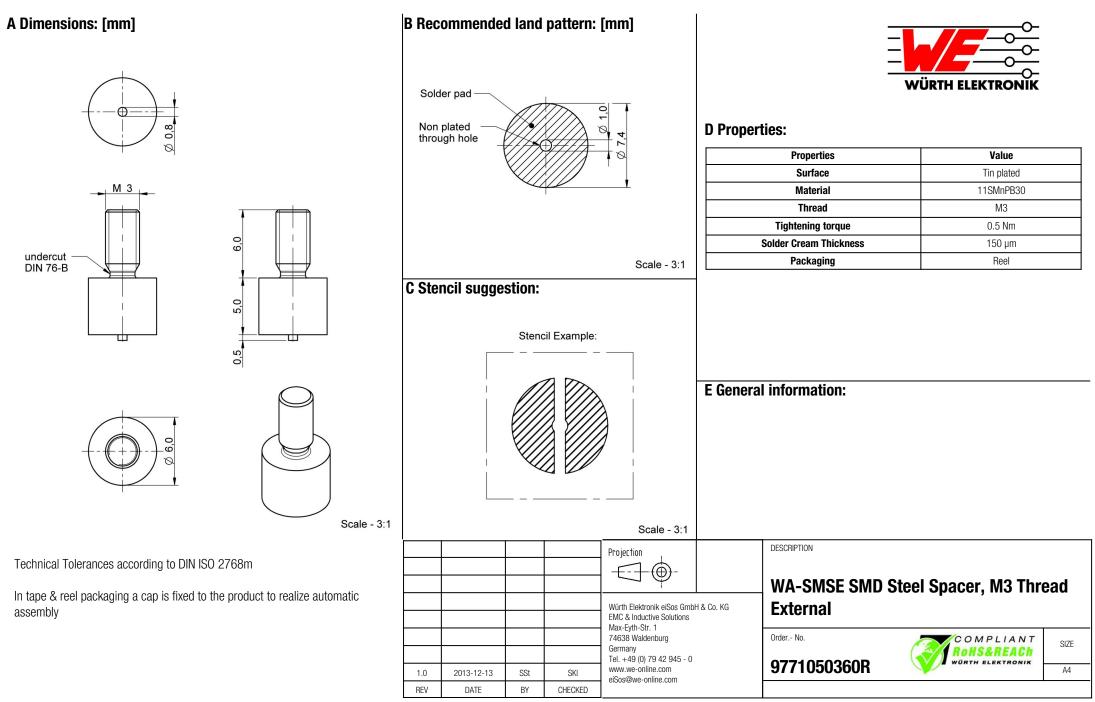
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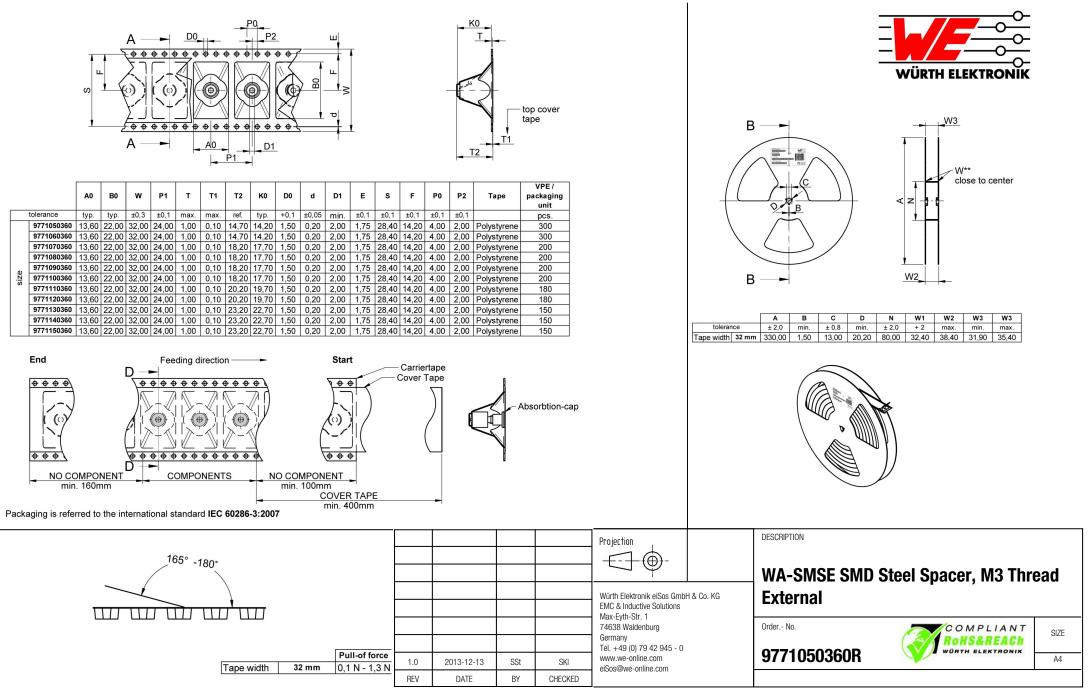
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						DESCRIPTION WA-SMSE SMD Steel S	Steel Spacer, M3 Thre	ead		
				Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions		External				
				Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0		Order No.	COMPLIANT ROHS&REACH	SIZE		
1.0	2013-12-13	SSt	SKI	www.we-online.com eiSos@we-online.com		9771050360R				
REV	DATE	BY	CHECKED	elsos@we-onnine.com						













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				Projection		DESCRIPTION	Steel Spacer, M3 Thro	ead		
				Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0 www.we-online.com eiSos@we-online.com		External				
						Order No. 9771050360R				
1.0	2013-12-13	SSt	SKI							
REV	DATE	BY	CHECKED	ธเอบจ‱พอ-บาทิกษี.เป็นที่						

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